



REACH-IN FREEZER

HF-128MC-S
HF-128MC-S-X

PARTS LIST

[HS] [HVN]

S179-V000,S179-W101

Q-1 JAN. 2025

Product Code	Spec
HF-128MC-S	
S179-V000	FOR HS
HF-128MC-S-X	
S179-W101	FOR HVN

AUXILIARY CODE

U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

SCREWS



*1 Material

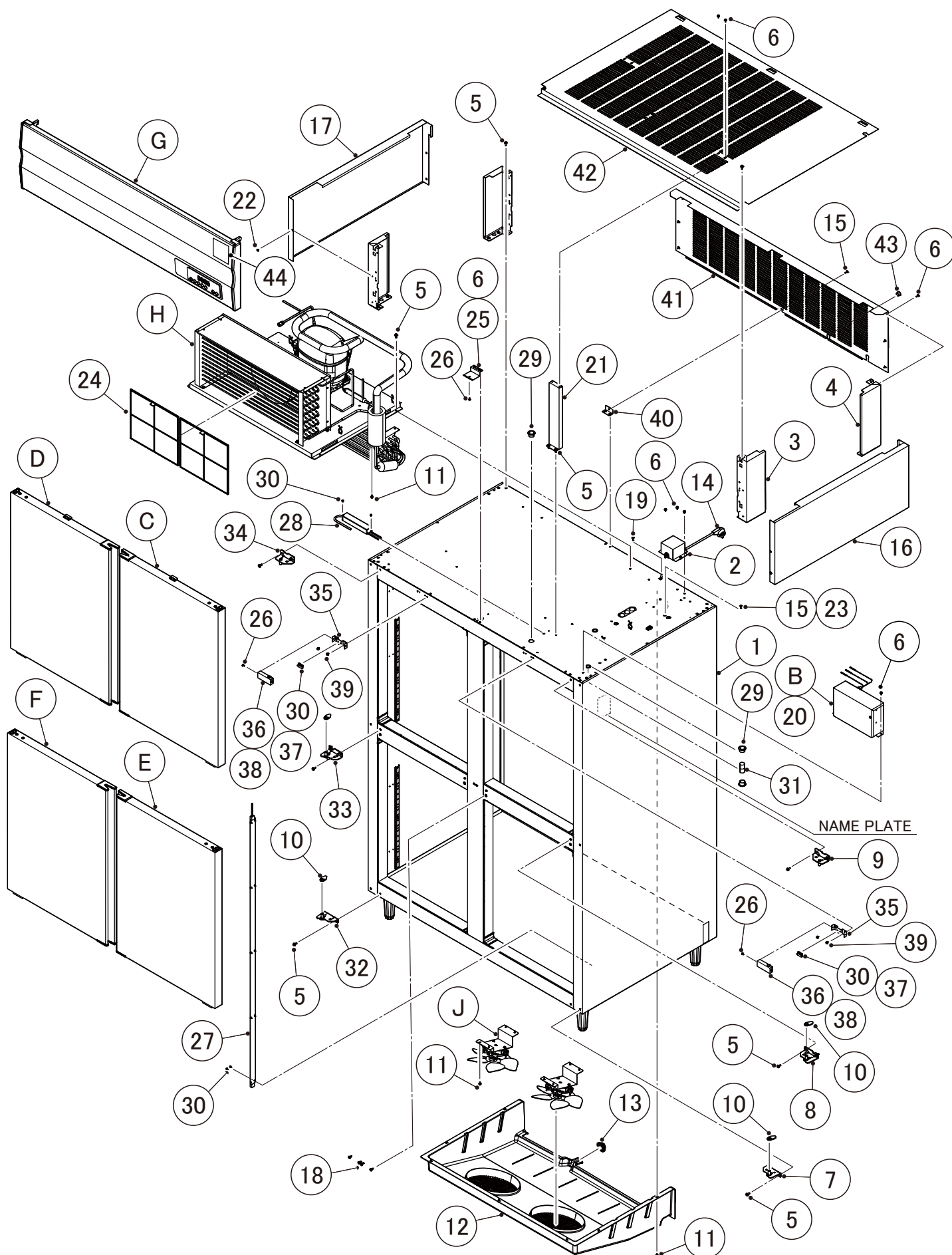
- F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2 Description

- First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

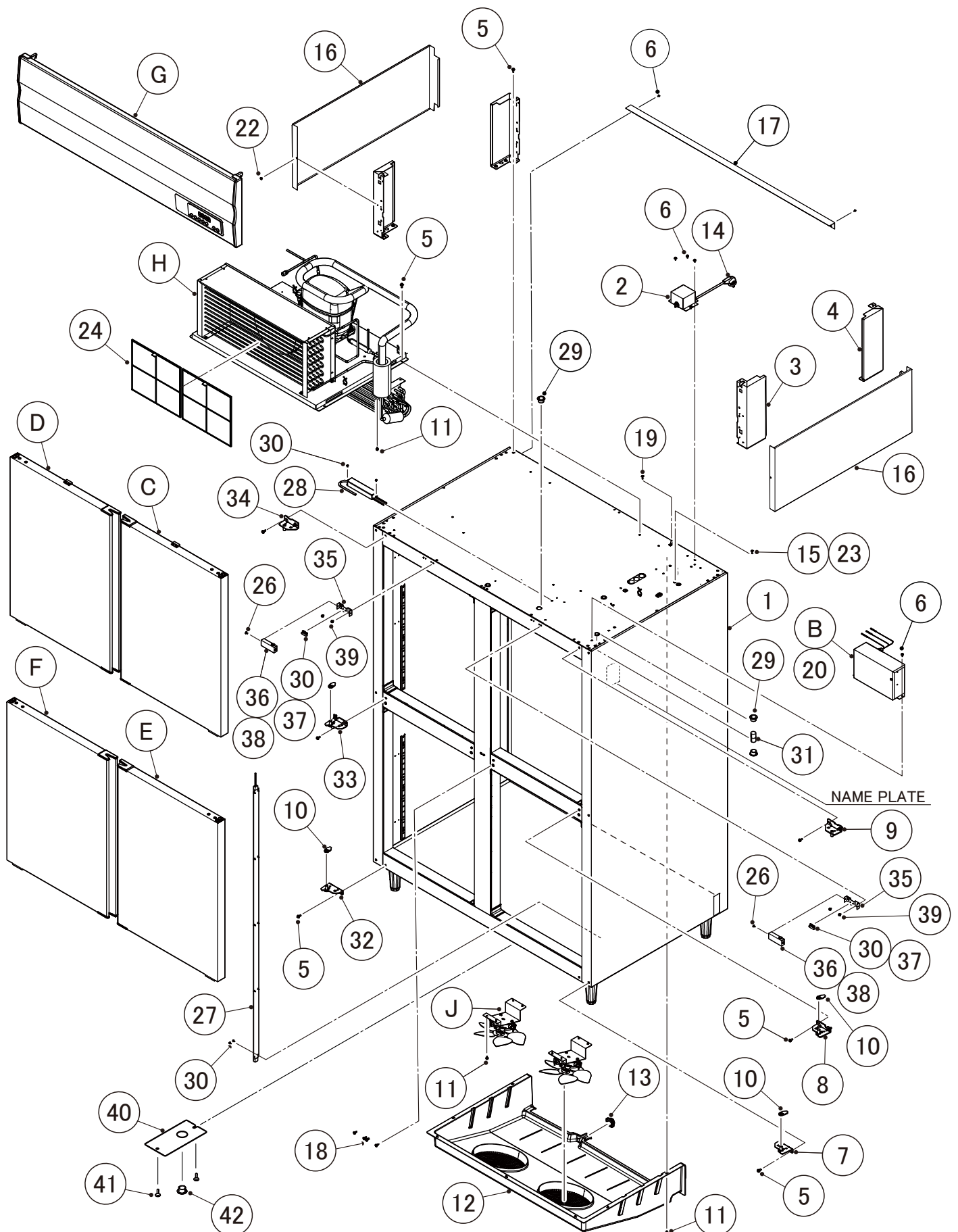


MODEL: **HF-128MC-S**TITLE: **A. REFRIGERATOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
B	CONTROL BOX ASSY	(S-35525)	3C1023A02	1			
C	DOOR R,AY	(S-35837)	2C1768A02	1			
D	DOOR L,AY	(S-35836)	2C1767A02	1			
E	DOOR R,AY	(S-30225)	274435A02	1			
F	DOOR L,AY	(S-30224)	274434A02	1			
G	FRONT PANEL ASSY	(S-35527)	2C1198A06	1			
H	REFRIGERATION ASSY		1C1074A01	1			
J	FAN MOTOR AY		3C1181A01	2			
L	LABEL LOCATION		2C1780A02	1			
M	ACCESSORIES		A03605101	1			
1	BODY		1C1019G02	1			
2	CONNECTOR BOX G		3C0471G01	1			
3	GRIP(A)		260268M01	2			
4	GRIP(B)		260269M01	2			
5	FLANGE BOLT (S-TITE)		P02005-01	30			
6	FLANGE BOLT (S-TITE)		445994-05	16			
7	DOOR HINGE (R) , LO		375316G01	1			
8	DOOR HINGE (R) , CT		375317G01	1			
9	DOOR HINGE (R) , UP		375315G01	1			
10	HINGE COLLAR - HINGE		339948-01	4			
11	HEX HEAD BOLT SW		FBK0410S0	19			
12	AIR DUCT(G) - F2		2C0037G01	1			
13	GASKET - DORAIN ELBOW		475688R01	1			
14	POWER CORD		P02795-01	1			
15	TRUSS HEAD SCREW		FST0412S0	2			
16	SIDE PANEL (R)		382770M02	1			
17	SIDE PANEL (L)		382771M02	1			
18	HOLE PLUG		463980-01	4			

MODEL: **HF-128MC-S**TITLE: **A. REFRIGERATOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
19	TRUSS HEAD SCREW		FST0408F0	1			
20	WIRING LABEL		2C1773L01	1			
21	BRACKET - SHROUD		481806M01	1			
22	S-TITE TRUSS HEAD SCREW		FTS0406M0	2			
23	SPRING WASHER		FWSP04S0	1			
24	AIR FILTER		390729G01	2			
25	BRACKET - FRONT		4C0627M01	1			
26	TRUSS HEAD SCREW		FST0408S0	4			
27	LED LAMP		P05001-01	1			
28	SWITCHING REGULATOR		P05002-01	1			
29	BUSHING		428394-01	4			
30	PAN HEAD SCREW SW		FSK0308S0	18			
31	INSULATION		4R5835Z01	2			
32	DOOR HINGE (L) , LO		375319G01	1			
33	DOOR HINGE (L) , CT		375320G01	1			
34	DOOR HINGE (L) , UP		375318G01	1			
35	BRACKET - LEAD SWITCH		3C1273M01	2			
36	COVER - LEAD SWITCH		4C0667M01	2			
37	REED SWITCH		P02940-01	2			
38	BUSHING		428394-07	2			
39	HEX HEAD BOLT SW		FBK0408S0	4			
40	BRACKET		484645M01	1			
41	REAR COVER		269162M01	1			
42	TOP COVER		279141M01	1			
43	BUSHING		428394-03	1			
44	LABEL - ENERGY		292088L22	1			

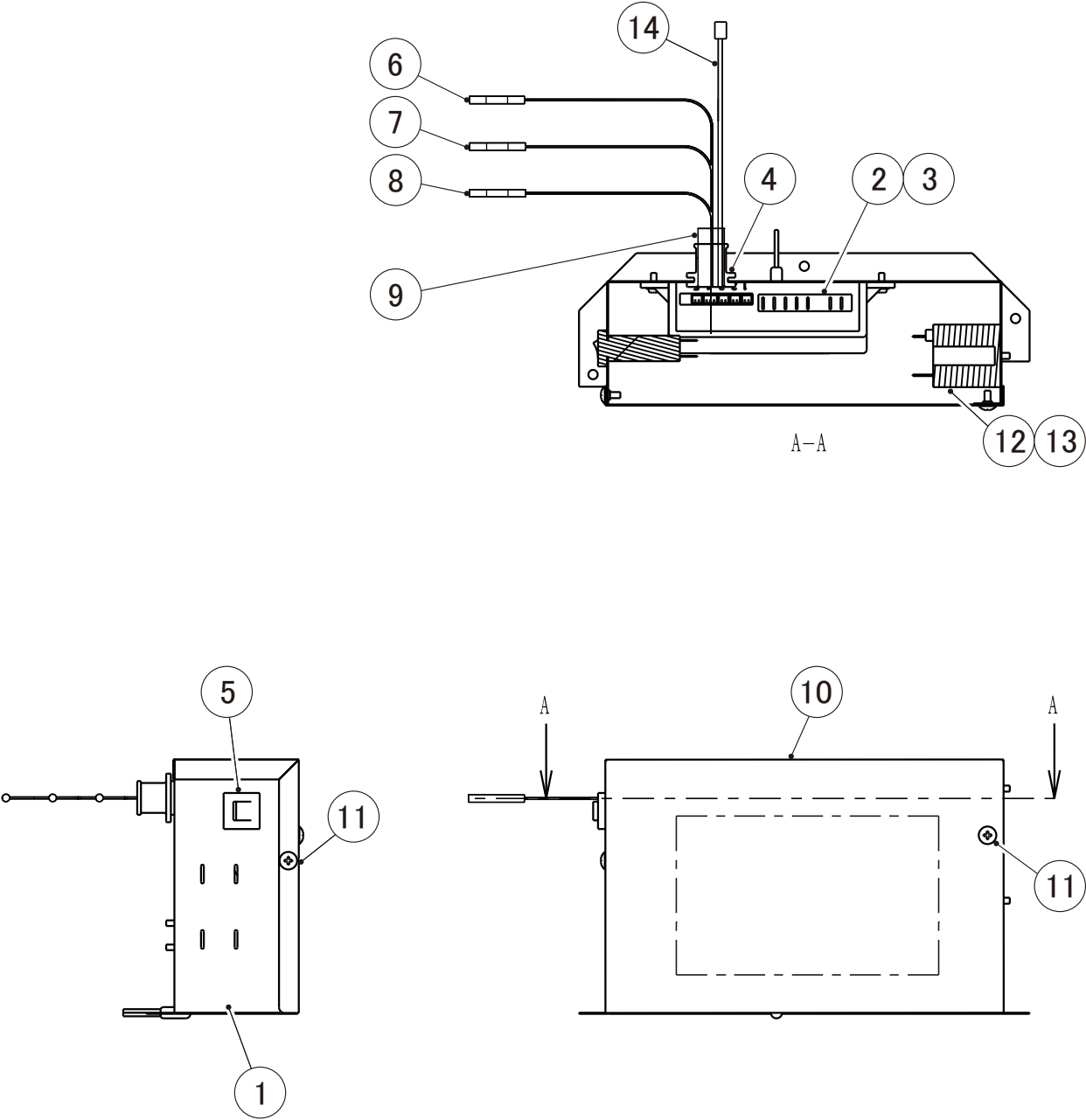


MODEL: **HF-128MC-S-X**TITLE: **A. REFRIGERATOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
B	CONTROL BOX ASSY	(S-35525)	3C1023A02	1			
C	DOOR R,AY	(S-35837)	2C1768A02	1			
D	DOOR L,AY	(S-35836)	2C1767A02	1			
E	DOOR R,AY	(S-30225)	274435A02	1			
F	DOOR L,AY	(S-30224)	274434A02	1			
G	FRONT PANEL ASSY	(S-35527)	2C1198A06	1			
H	REFRIGERATION ASSY		1C1074001	1			
J	FAN MOTOR AY		3C1181A01	2			
L	LABEL LOCATION		2C1780003	1			
M	ACCESSORIES		A03605111	1			
1	BODY		1C1019002	1			
2	CONNECTOR BOX G		3C0471G01	1			
3	GRIP(A)		260268M01	2			
4	GRIP(B)		260269M01	2			
5	FLANGE BOLT (S-TITE)		P02005-01	28			
6	FLANGE BOLT (S-TITE)		445994-05	8			
7	DOOR HINGE (R) , LO		375316G01	1			
8	DOOR HINGE (R) , CT		375317G01	1			
9	DOOR HINGE (R) , UP		375315G01	1			
10	HINGE COLLAR - HINGE		339948-01	4			
11	HEX HEAD BOLT SW		FBK0410S0	19			
12	AIR DUCT(G) - F2		2C0037G01	1			
13	GASKET - DORAIN ELBOW		475688R01	1			
14	POWER SUPPLY CORD		C06074-01	1			
15	TRUSS HEAD SCREW		FST0412S0	2			
16	SIDE PANEL		375190M02	2			
17	CHANNEL - 120		375098M02	1			
18	HOLE PLUG		463980-01	4			

MODEL: **HF-128MC-S-X**TITLE: **A. REFRIGERATOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
19	TRUSS HEAD SCREW		FST0408F0	1			
20	WIRING LABEL		2C1932L01	1			
22	S-TITE TRUSS HEAD SCREW		FTS0406M0	2			
23	SPRING WASHER		FWSP04S0	1			
24	AIR FILTER		390729G01	2			
25	BRACKET - FRONT		4C0627M01	-			
26	TRUSS HEAD SCREW		FST0408S0	4			
27	LED LAMP		P05001-01	1			
28	SWITCHING REGULATOR		P05002-01	1			
29	BUSHING		428394-01	4			
30	PAN HEAD SCREW SW		FSK0308S0	18			
31	INSULATION		4R5835Z01	2			
32	DOOR HINGE (L) , LO		375319G01	1			
33	DOOR HINGE (L) , CT		375320G01	1			
34	DOOR HINGE (L) , UP		375318G01	1			
35	BRACKET - LEAD SWITCH		3C1273M01	2			
36	COVER - LEAD SWITCH		4C0667M01	2			
37	REED SWITCH		P02940-01	2			
38	BUSHING		428394-07	2			
39	HEX HEAD BOLT SW		FBK0408S0	4			
40	COVER		386702M01	1			
41	T2 TRUSS HEAD SCREW		FT20408M0	2			
42	GROMMET		410666-05	1			



MODEL: **HF-128MC-S**
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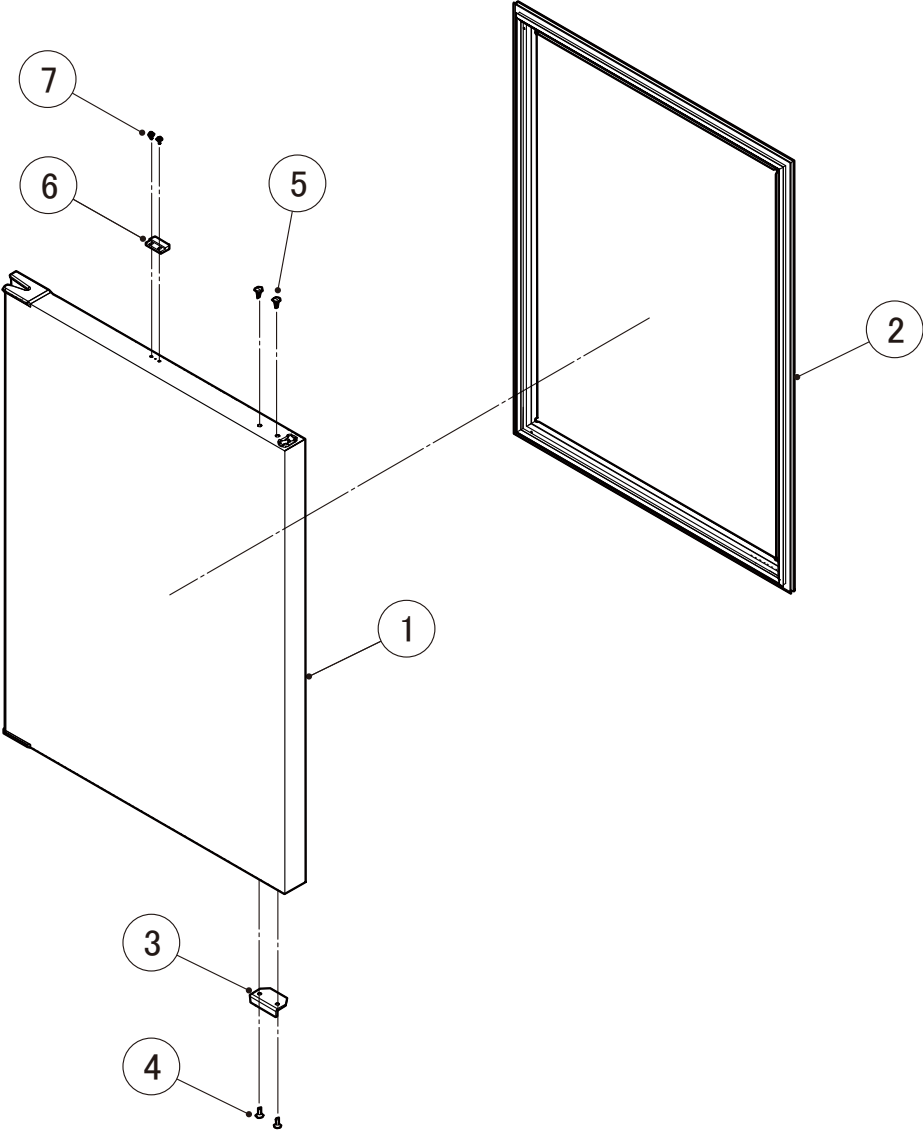
TITLE: **B. CONTROL BOX ASSY(S-35525)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	CONTROL BOX		3C1021M01	1			
2	CONTROLLER		C06540-01	1			
3	T2(S) FLANGED PAN HEAD SCREW		431415-01	2			
4	GROMMET		4H2568-02	1			
5	PROTECTOR		440972-07	1			
6	TERMISTOR	線色; 白	C06414-01	1			
7	TERMISTOR	線色; 黒	C06414-02	1			
8	TERMISTOR	線色; 灰	C06414-03	1			
9	VINYL TUBE - UL		4C0050Z01	1			
10	COVER - CONTROL BOX		3C1022M01	1			
11	TRUSS HEAD SCREW		FST0408S0	2			
12	POWER RELAY		C06306-01	1			
13	T2 TRUSS HEAD SCREW		FT20408F0	2			
14	HARNESS - CONTROLLER		C06580-01	1			

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C. DOOR R,AY

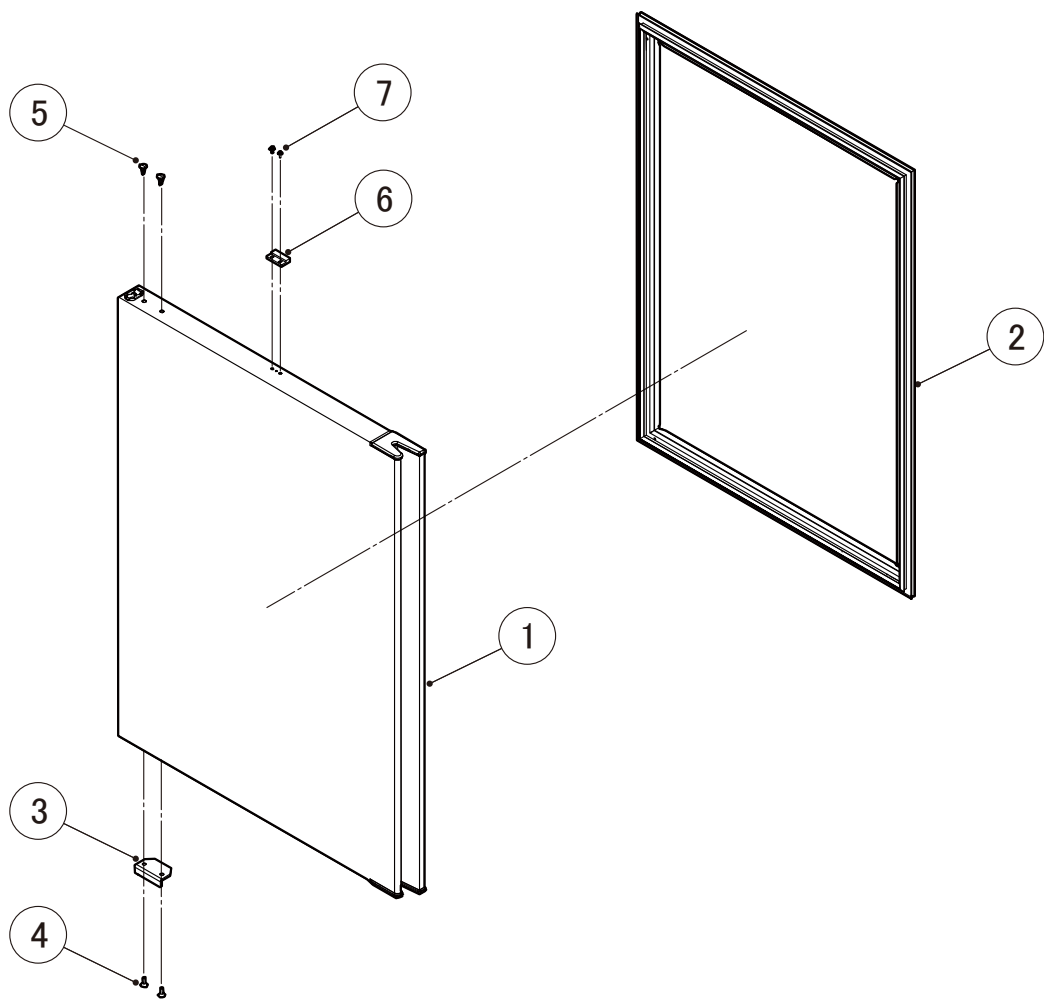
(Q-1) and later



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TITLE: **C. DOOR R,AY(S-35837)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	DOOR - INSULATION		274178G05	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HOLE PLUG		463980-01	2			
6	MAGNET		436974-01	1			
7	PAN HEAD SCREW SW		FSK0308S0	2			



MODEL: **HF-128MC-S**
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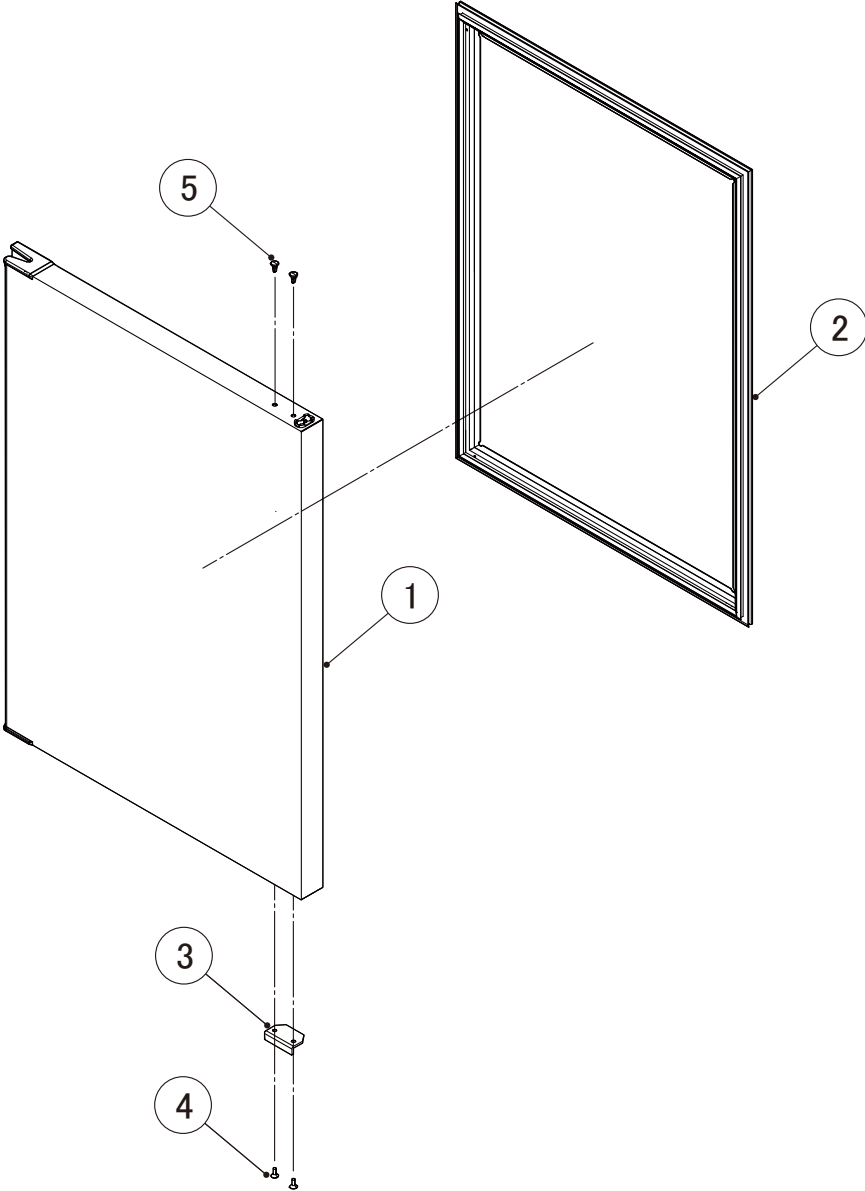
TITLE: **D. DOOR L,AY(S-35836)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	DOOR - INSULATION		274178G07	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HOLE PLUG		463980-01	2			
6	MAGNET		436974-01	1			
7	PAN HEAD SCREW SW		FSK0308S0	2			

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E. DOOR R,AY

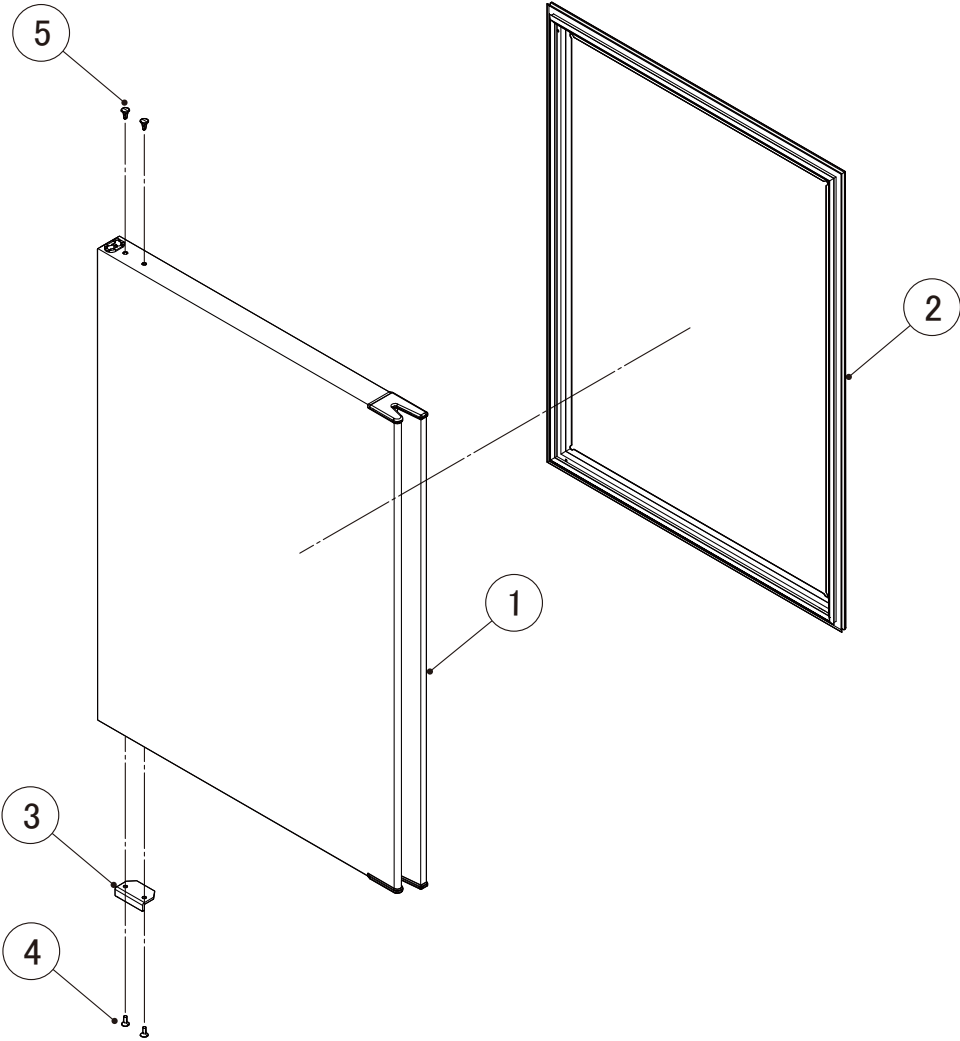
(Q-1) and later



MODEL: **HF-128MC-S**
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TITLE: **E. DOOR R,AY(S-30225)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	DOOR - INSULATION		274178G02	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HOLE PLUG		463980-01	2			



MODEL: **HF-128MC-S**
HF-128MC-S-X

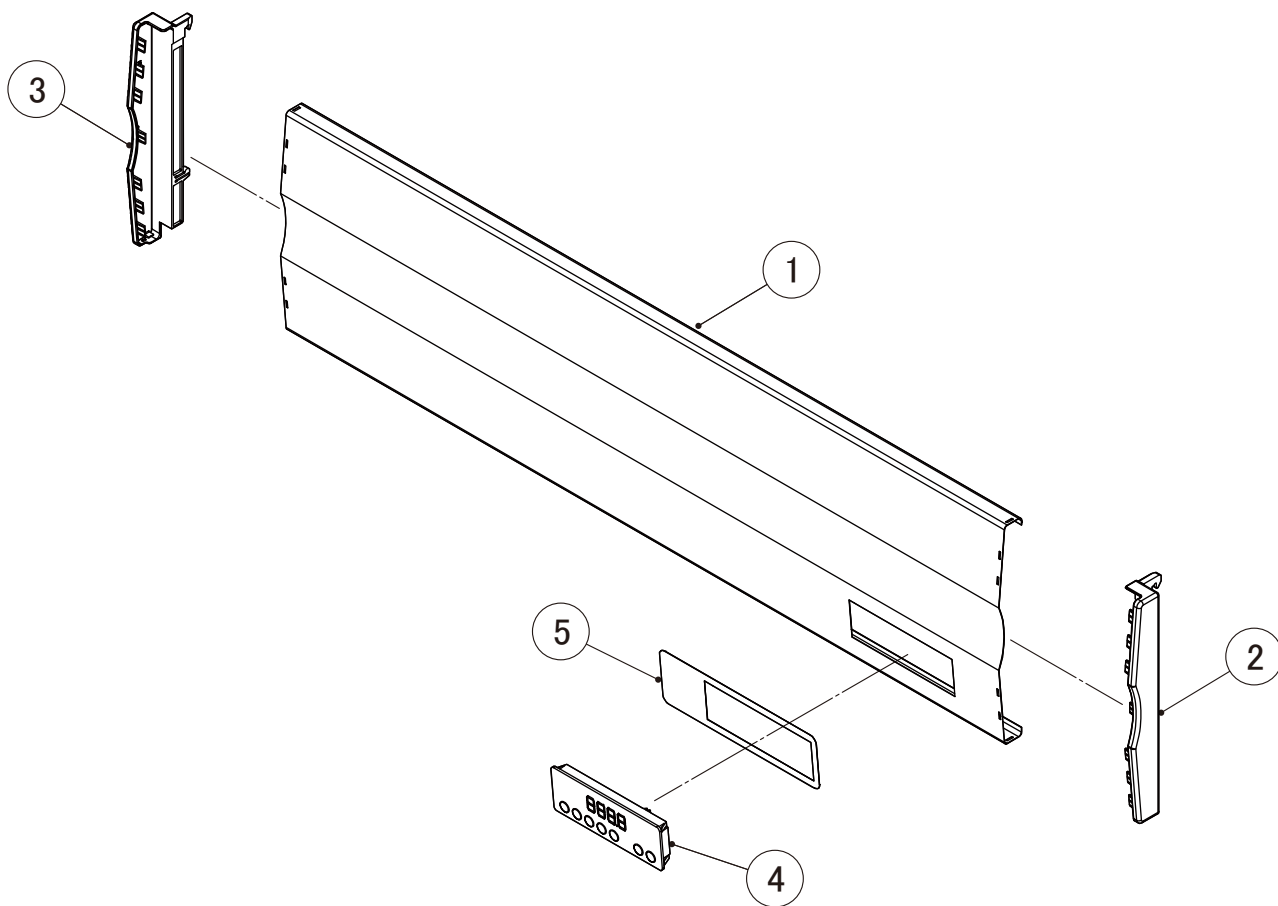
TITLE: **F. DOOR L,AY(S-30224)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	DOOR - INSULATION		274178G02	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HOLE PLUG		463980-01	2			

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G. FRONT PANEL ASSY

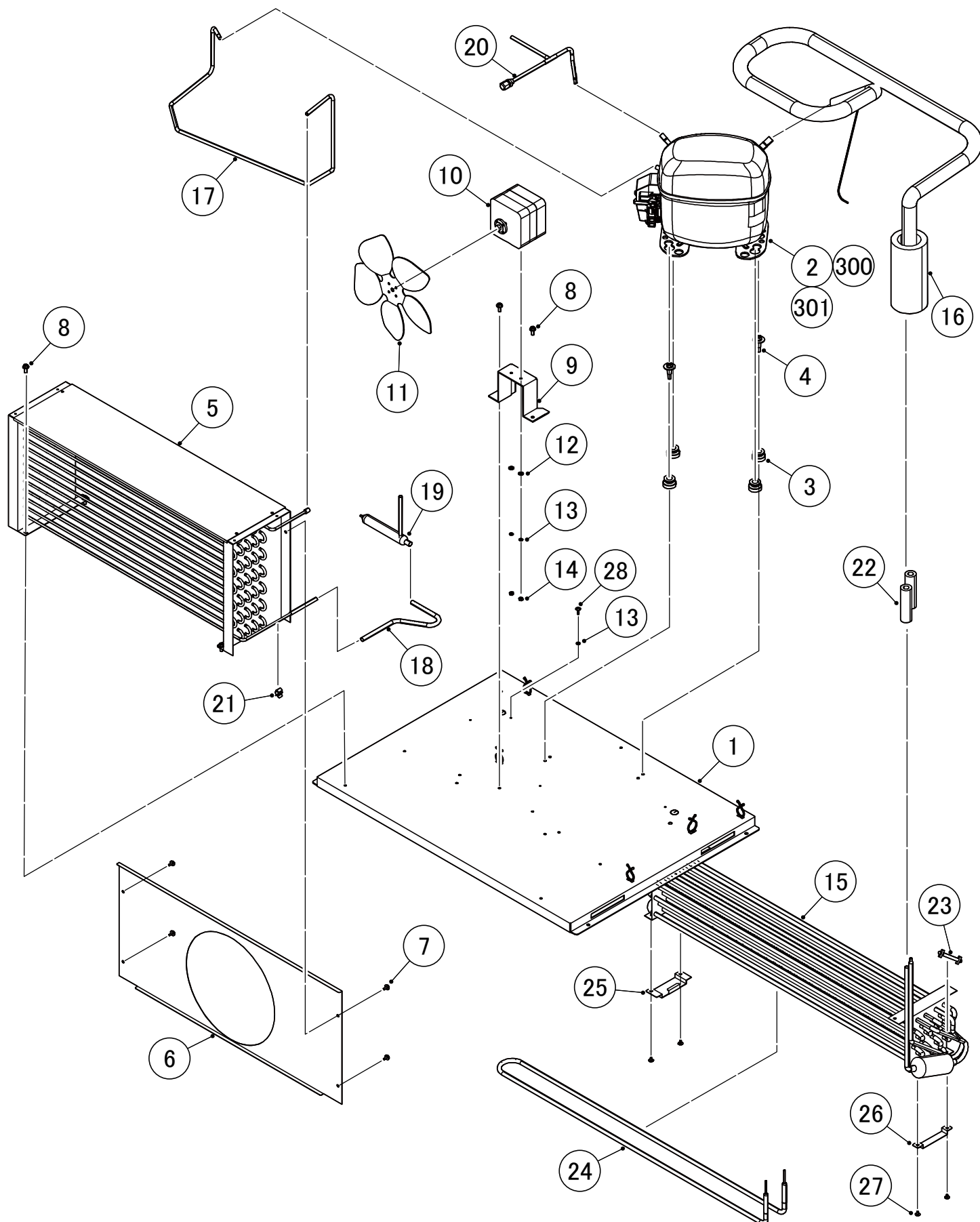
(Q-1) and later



MODEL: **HF-128MC-S**
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TITLE: **G. FRONT PANEL ASSY(S-35527)**

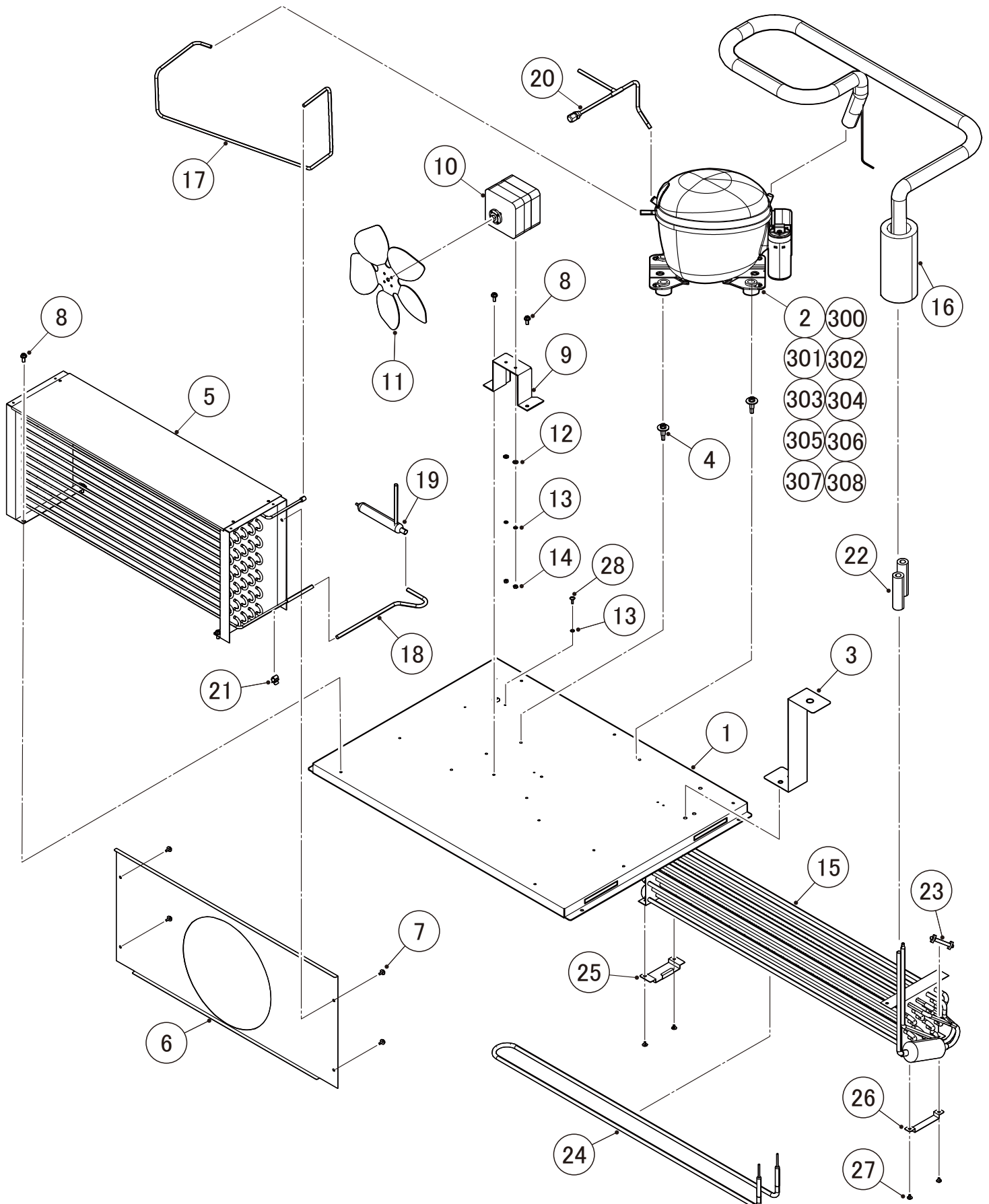
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	FRONT PANEL - 120		2C1197M02	1			
2	CORNER - FRONT PANEL(R)		260090P01	1			
3	CORNER - FRONT PANEL(L)		260091P01	1			
4	CONTROLLER DISPLAY		C06539-01	1			
5	CHARACTER LABEL		3C1463L01	1			



MODEL: **HF-128MC-S**TITLE: **H. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	BASE		277898M03	1			
2	COMPRESSOR		P07231-01	1			
3	GROMMET		450897-01	4			
4	BOLT		C05825-01	2			
5	WIRE CONDENSER		P05099-01	1			
6	COVER - CONDENSER		3C0450M01	1			
7	TAPPING SCREW - HEX		456789-01	4			
8	FLANGE BOLT (S-TITE)		P02005-01	6			
9	BRACKET - FAN MOTOR		471206M01	1			
10	FAN MOTOR		P00156-01	1			
11	FAN BLADE		P00185-01	1			
12	FLAT WASHER		FWPL04S0	2			
13	SPRING WASHER		FWSP04S0	3			
14	NUT		FNH104S0	2			
15	EVAPORATOR		C06293-01	1			
16	HEAT EXCHANGER		2C1203G01	1			
17	COPPER TUBE A - H		3C1025M01	1			
18	COPPER TUBE(B) - (H)		4C0401M02	1			
19	DRIER		C06620-02	1			
20	COPPER TUBE B - L		3C0504G01	1			
21	CLIP-THERMISTOR		4R2938-01	1			
22	INSULATION TUBE(ARMA FLEX)		H91022070	2			
23	FUSE		P01103-01	1			
24	DEFROST HEATER		C06091-02	1			
25	SUPPORT - HEATER		390307M01	1			
26	SUPPORT - HEATER		390326M01	1			
27	TRUSS HEAD TAPPING SCREW T2		FT20406M0	4			
28	TRUSS HEAD SCREW		FST0412S0	1			
300	START CAPACITOR		456350-01	1			

MODEL: HF-128MC-S				TITLE: H. REFRIGERATION ASSY			
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
301	CORD RELIEF		452239-01	1			

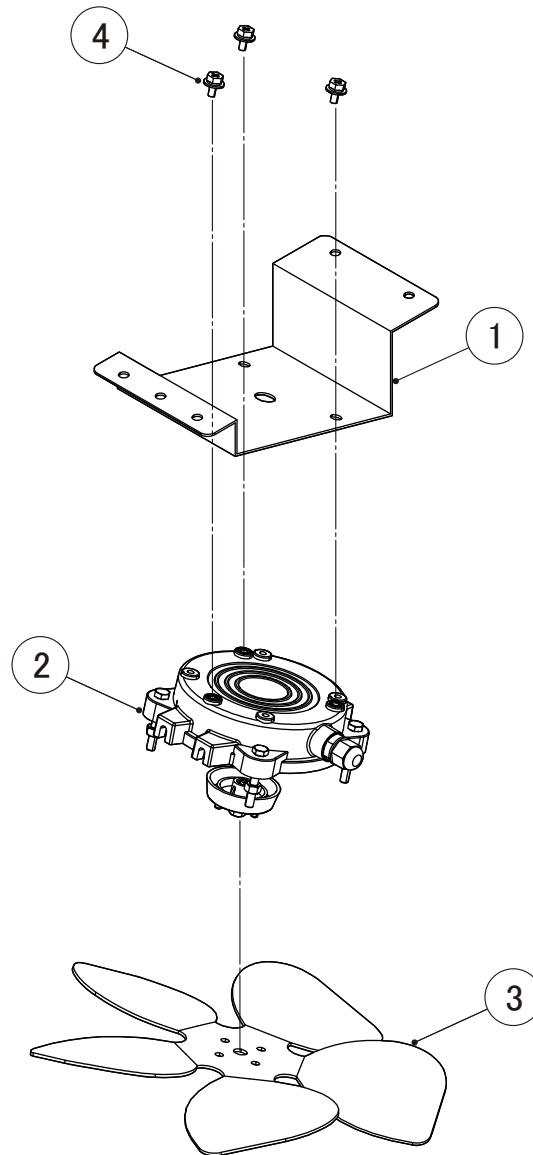


MODEL: **HF-128MC-S-X**TITLE: **H. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	BASE		2C1920M03	1			
2	COMPRESSOR		P07514-01	1			
3	BRACKET		4C0874M01	1			
4	BOLT		C05825-01	2			
5	WIRE CONDENSER		P05099-01	1			
6	COVER - CONDENSER		3C0450M01	1			
7	TAPPING SCREW - HEX		456789-01	6			
8	FLANGE BOLT (S-TITE)		P02005-01	6			
9	BRACKET - FAN MOTOR		471206M01	1			
10	FAN MOTOR		P00156-01	1			
11	FAN BLADE		P00185-01	1			
12	FLAT WASHER		FWPL04S0	2			
13	SPRING WASHER		FWSP04S0	3			
14	NUT		FNH104S0	2			
15	EVAPORATOR		C06293-01	1			
16	HEAT EXCHANGER		2C1930G01	1			
17	COPPER TUBE A - H		3C1024M04	1			
18	COPPER TUBE(B) - (H)		4C0875M01	1			
19	DRIER		C06620-02	1			
20	COPPER TUBE L		3C1969G01	1			
21	CLIP-THERMISTOR		4R2938-01	1			
22	INSULATION TUBE(ARMA FLEX)		H91022070	2			
23	FUSE		P01103-01	1			
24	DEFROST HEATER		C06091-02	1			
25	SUPPORT - HEATER		390307M01	1			
26	SUPPORT - HEATER		390326M01	1			
27	TRUSS HEAD TAPPING SCREW T2		FT20406M0	4			
28	TRUSS HEAD SCREW		FST0412S0	1			
300	RUBBER GASKET		P07576-01	4			

MODEL: **HF-128MC-S-X**TITLE: **H. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
301	STARTER		P07577-01	1			
302	PROTECTOR		P07578-01	1			
303	STARTING CAPACITOR		P07579-01	1			
304	CAPACITOR BRACKET		P07580-01	1			
305	RUN CAPACITOR		P07581-01	1			
306	EARTH SCREW		P04514-01	1			
307	TERMINAL COVER		P04517-01	1			
308	CORD ANCHORAGE		P04518-01	1			



MODEL: **HF-128MC-S**
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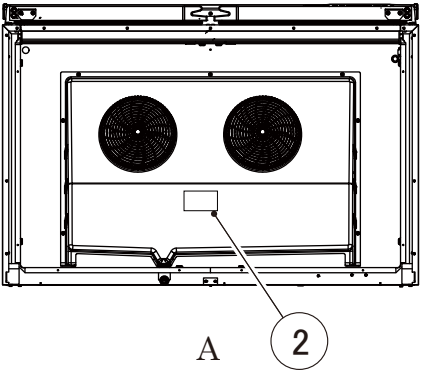
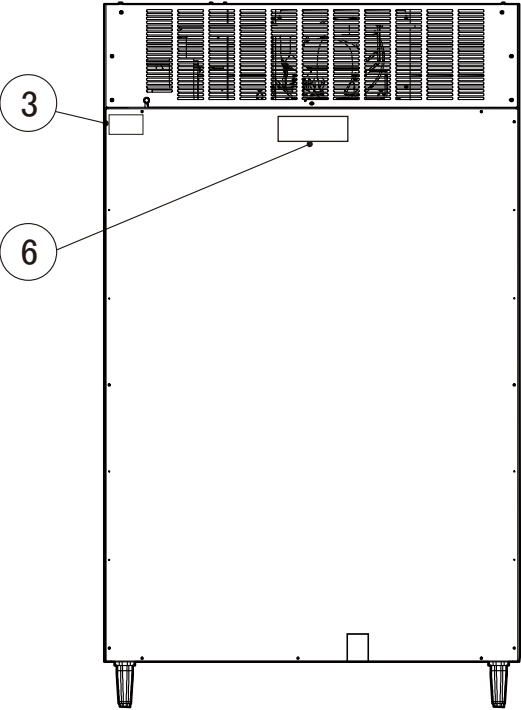
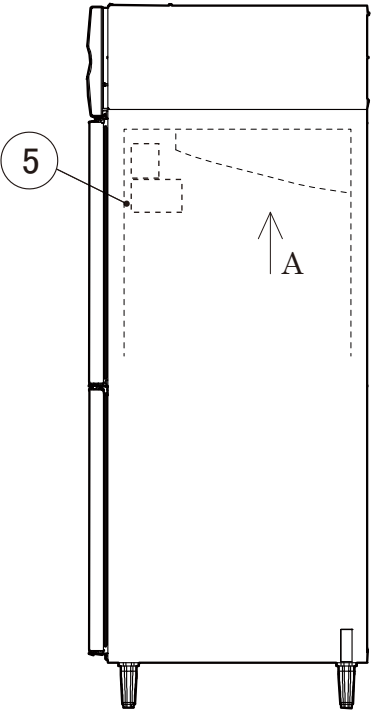
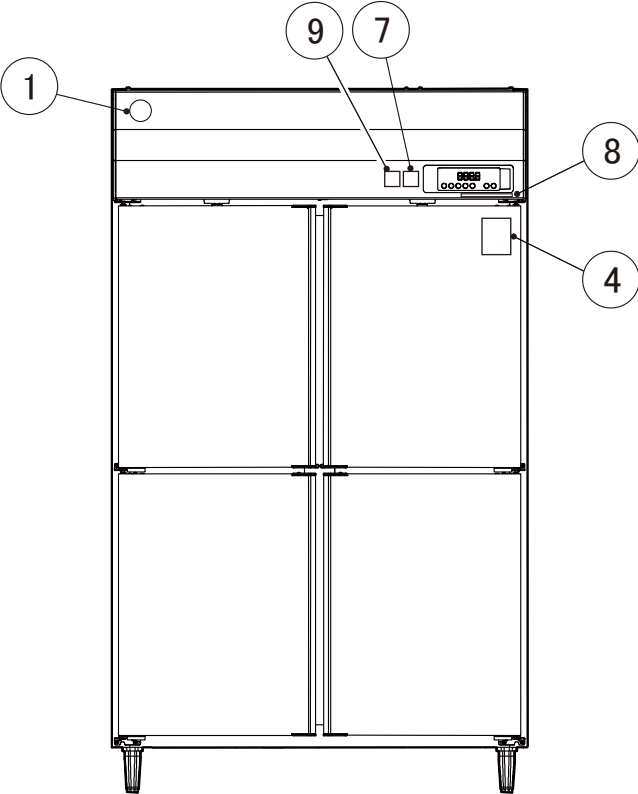
TITLE: **J. FAN MOTOR AY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	BRACKET-FM		3C1093M01	1			
2	FAN MOTOR		C07230-01	1			
3	FAN BLADE		P00029-01	1			
4	HEX HEAD BOLT SW		FBK0408S0	3			

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L. LABEL LOCATION

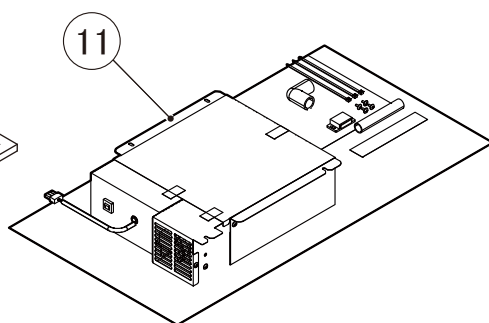
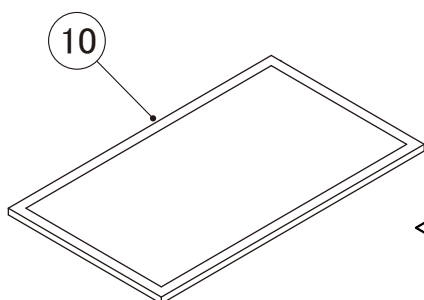
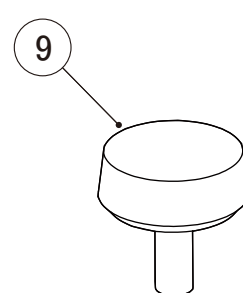
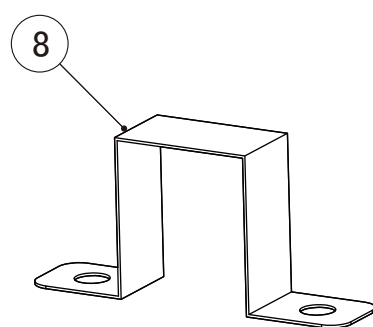
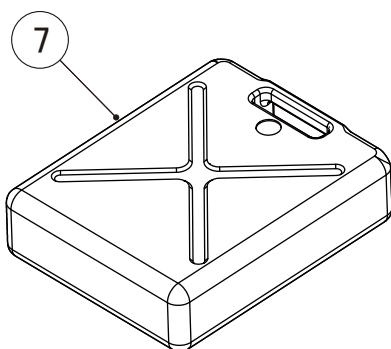
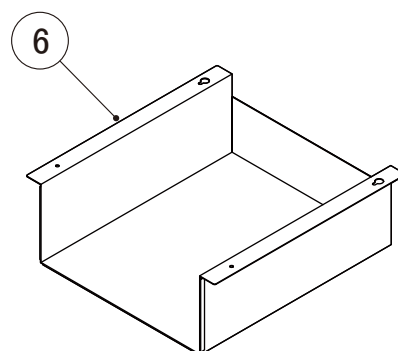
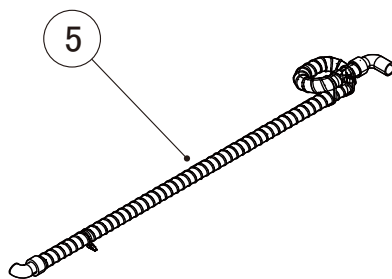
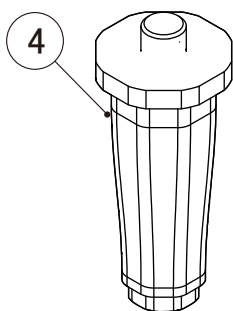
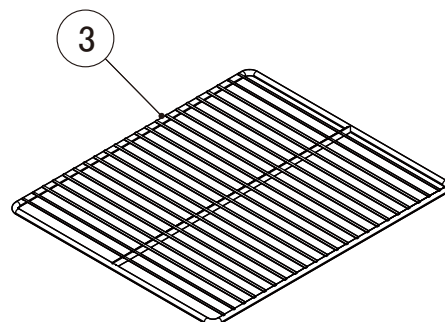
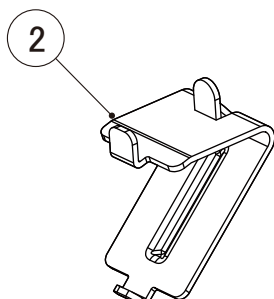
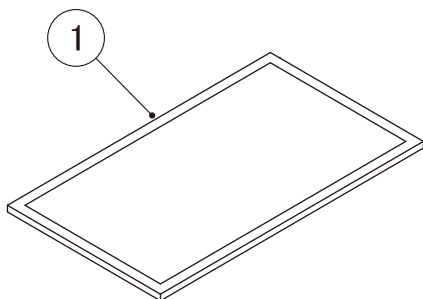
(Q-1) and later



MODEL: **HF-128MC-S**
HF-128MC-S-X

TITLE: **L. LABEL LOCATION**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	CHARACTER LABEL - PENGUIN		475552L02	1			
2	LABEL - FAN COVER		472775L01	1			
3	CAUTION LABEL/CYCLOPENTANE		381437L01	1			
4	LABEL - ADVISORY		399626L01	1			
5	CAUTION LABEL - FIRE A		3J0417L01	1			
6	CAUTION LABEL - FIRE B		3J0418L01	1			
7	LABEL - HACCP		476519L01	1			
8	LABEL-FREEZER		447056-01	1			
9	LABEL QR - CODE		491998L01	1			



MODEL: **HF-128MC-S**
HF-128MC-S-X

TITLE: **M. ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1 and later			
1	INSTRUCTIONS MANUAL		L1S174***	1			
2	CLIP-SHELF		428957-01	32			
3	SHELF - 127HD		376162G01	8			
4	LEG		P05012-01	4			
5	DRAIN HOSE ASSY	HF-128MC-S	471190003	1			
		HF-128MC-S-X	471190002	1			
6	BRACKET - TANK L	HF-128MC-S	3C1494M01	1			
7	DRAIN TANK	HF-128MC-S	1C0830P01	1			
8	BRACKET	HF-128MC-S	4C0885M01	1			
9	THUMBSCREW	HF-128MC-S	428833-01	6			
10	INSTRUCTION SHEET - EVAPORATING PAN	HF-128MC-S-X	2C1547L01	1			
11	EVAPORATING PAN SET	HF-128MC-S-X	272922002	1			